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Thank you for choosing Dare Bikes!

1. Carbon bikes have a limited lifespan.

The majority of people assume that bikes can be used forever, especially the more expensive ones. However, just like other vehicles, a bicycle is composed of many components with a limited useful lifespan. Bicycles therefore need frequent maintenance and adjustment to ensure that each component performs at its optimal capacity during its lifespan.

2. The importance of maintenance, repair and safety

The way in which a bicycle is ridden and maintained will have a significant influence upon its lifespan. Therefore, it is essential that maintenance and repairs are performed regularly and to a high standard. This will allow the bicycle to perform at its best for the duration of its lifespan whilst being safer to ride.

Using the bike correctly, wearing suitable safety equipment and riding competently are the three elements to ensure your safety and to maximise the bicycle’s lifespan.

Please follow the MAINTENANCE PRACTICE manual to perform the regular maintenance checks.

For your own safety please do NOT attempt to perform your own repairs unless you have the necessary skills. If you are unclear please contact the service centre or email to: service@dare-bikes.com.

3. Storage

Any damage to the paint coat or frame structure/component caused by UV light, rain, moisture, seawater, mud, sweat or heat will decrease the lifespan of the bicycle. The bicycle needs to stored away from UV exposure, rain and moisture. If the bike is exposed to salt for example on highways, it will require immediate cleaning and drying to prevent corrosion.

On each occasion before being stored, it is important to undergo cleaning and lubrication. Please refer to DARE ROAD BIKE INSTRUCTION regarding the maintenance of each component.

4. Please carefully read the manual to understand the warranty terms and conditions.

This is very important as it will help you to understand more about your bike and your rights. Furthermore, this manual can be presented to the authorized reseller during routine maintenance and repair so a record can be kept. For further details regarding specification, maintenance, and warranty terms, please visit our website: https://www.dare-bikes.com

• This manual does not cover every aspect of your bicycle nor aims to teach you how to ride proficiently.
• This manual is to provide information about your bicycle and to provide caution where necessary.
• This manual does not contain a guide to assemble a complete bike.
• Regarding non-DARE component information, please refer to such information provided by those manufacturers.
• Since bike technology is updated from time to time, please follow updates on our website: www.dare-bikes.com.
List of Assemble Parts

A  Stem
A1  Stem  1
A2  Stem bolt M6*12mm  2
A3  Alloy stem cap  1
A4  M5 bolt washer  6
A5  Stem bolt M6*15mm  4
A6  Fork stem cap  1
A7  Fork stem cap screw M6*30mm  1
A8  Screw waterproof cap  2

B  Stem adjustment kits
B1  Stem rubber end-cover  1
B2  Basebar fixed plug  1
B3  Stem bottle cage riser  1
B4  Stem bottle cage riser screw M5*10mm  2
B5  Stem riser 10mm  1
B6  Stem riser 15mm  1
B7  Stem riser bolt M5*25mm  4
B8  Stem riser bolt M6*30mm  4
B9  Stem riser bolt M5*40mm  4

C  Computer mount
C1  Mount bridge  1
C2  GARMIN mount  1
C3  GoPro mount  1

D  Extension bar kits
D1  Arm pad(L)  1
D2  Arm pad(R)  1
D3  Arm pad plate(L)  1
D4  Arm pad plate(R)  1
D5  Extended plate(L)  1
D6  Extended plate(R)  1
D7  Arm pad mount(L)  1
D8  Arm pad mount(R)  1
D9  Extension bar clamp(L)  1
D10  Extension bar clamp(R)  1

E  Extension bar screws
E1  Screw M6*8mm  4
E2  Screw M8*11mm  4
E3  Screw M6*30mm  4
E4  Screw M6*45mm  4
E5  Screw M8*60mm  4
E6  Screw M6*75mm  4

F  Extension bar mandrel bolts
F1  Bolt M6*80mm  4
F2  Bolt M6*50mm  4

G  Extension bar adjustment kits
G1  Washer (10mm)  4
G2  Washer (3mm)  28
G3  Basebar oval plate  2
G4  Riser (5mm)  6
G5  Riser (20mm)  4
G6  Riser (30mm)  2

H  Brake kits
H1  Front brake (Fouriers direct mount)  1
H2  End cap 6mm  1
H3  Rear brake (Shimano direct mount) (Optional purchase)  1

I  Frame assembly parts
I1  Front derailleur spheric washer  1
I2  End cap 4mm  1

J  Seat post kits
J1  Seat post clamp  1
J2  Rubber plug  1

K  Rear hanger
K1  Standard hanger  1
K2  Direct mount hanger (additional)  1
Carbon fiber parts will be damaged because of massive tightening force. If the damage is caused, the product will NOT be covered by warranty and possible injury risk might occur to the rider. Please use the correct torque wrench and follow the maximum torque value. And depending on the situation, use commercial oil to increase parts' adhesion.

To minimize air resistance, TSRf contains internal routing system inside the frame. This means you must be extra careful when assembling. We suggest to have the fitting done and test assembly first before the final assembly.
**TSRf Mechanical Cable Guide**

- Shifting cable
- Brake cable

Compare to electronic shifting wire the mechanical wire shell is relatively harder. So please be sure to pay more patience and care when assembling.

**TSRf Shimano Di2 Cable Guide**

The extension bar provides five holes, each of which provides fine adjustment of 1cm in between. When assembling, please select the best hole according to your personal needs.

The extension bars provide five elliptical holes, each of which provides fine adjustment of 1cm in between. When assembling, please select the best hole according to your personal needs.
TSRf Fitting Guide

Frame size / Basebar
Step 1: Confirm your standover and BR/BS value
Step 2: Confirm stem riser and aerobar position

Step 3: Find out frame’s MR and MS value
Step 4: Find out the needed amount of risers
Step 5: Find out the arm pad position
Step 6: Find out the saddle position

Please have your personal fitting data for TT bikes ready before proceed the above steps.

Measurement Abbreviation Indication

<table>
<thead>
<tr>
<th>R</th>
<th>Reach</th>
<th>S</th>
<th>Stack</th>
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<tbody>
<tr>
<td>BR</td>
<td>Basebar Reach</td>
<td>BS</td>
<td>Basebar Stack</td>
</tr>
<tr>
<td>MR</td>
<td>Riser Kit Mount Reach</td>
<td>MS</td>
<td>Riser Kit Mount Stack</td>
</tr>
<tr>
<td>AR</td>
<td>Armpad Reach</td>
<td>AS</td>
<td>Armpad Stack</td>
</tr>
</tbody>
</table>

Step 1: Confirm your standover and BR/BS value
Base on your fitting data, use your inside leg length to find out standover. (Remember, your inside leg length should be 30mm longer than the bike’s standover.) Then find out the closest BR and BS values in chart A. Their intersecting cell shall indicate the advised TSRf frame size and basebar position value.

CHART A

<table>
<thead>
<tr>
<th>BR / BS</th>
<th>598</th>
<th>618</th>
<th>630</th>
<th>623</th>
<th>643</th>
<th>638</th>
<th>658</th>
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<td>643/580</td>
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<td>638/661</td>
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<td>658/691</td>
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<td>598/558</td>
<td>618/558</td>
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<td>630/488</td>
<td>622/488</td>
<td>643/488</td>
<td>389/488</td>
</tr>
</tbody>
</table>

FRAME SIZE
XS 770
S 840
M 912
L 984

R / S 368/480
STANDOVER 742
Step 2: Confirm stem riser and aerobar position

Use the content cells letter (A–P) found in **CHART A**, you are able to find the same letter in **CHART B**. Then you are given the amount of stem riser needed and the position (rear or front) to install basebar.

Step 3: Find out frame’s MR and MS value

Again, use the same content cells letter (A–P) found in **CHART A** to locate the exact spot in **CHART C** to find MR and MS value.
Step 4: Find the needed amount of risers

To find out the needed amount of risers, please use your AS value, determined by your fitting data, then minus 40mm (extension bar clamping height) and MS value, found in step 3, the result will be your riser height. Base on your riser height, you can find out the advised amount of risers and which bolt and screw you need in CHART D.

Please do not use a combination of short bolts [F2] and long screws [E5][E6].

<table>
<thead>
<tr>
<th>Riser height</th>
<th>Qty of risers</th>
<th>Bolts</th>
<th>Screw</th>
</tr>
</thead>
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<tr>
<td>85</td>
<td>3  2  1</td>
<td></td>
<td></td>
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<tr>
<td>80</td>
<td>2  2  1</td>
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<td>60</td>
<td>2  1  1</td>
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</tr>
<tr>
<td>5</td>
<td>1  0  0</td>
<td></td>
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</tr>
<tr>
<td>0</td>
<td>0  0  0</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CHART D

Step 5: Find the arm pad position and arrangement

Forward position adjustment:
Base on your fitting data, find the AR value and minus MR, found in step 3. AR – MR = the advised forward adjustment length. Arm pads [D5] and [D6] provide 5 forward positions, 15mm spacing in between each position. Please see the diagram below for your reference.

Left and right adjustment:
The width between basebar riser mounts is 150mm. [D5] and [D6] provide 3 left and right positions, 20mm spacing in between each position.

If you need wider arrangement, simply replace [D7] and [D8] with [D9] and [D10], that gives you up to 30mm maximum adjustment.

Step 6: Find the saddle position

There is 100mm of room for you to position the saddle at a seatpost angle of anywhere between 73 and 80 degrees. Please see the diagram on the right for your reference.
Front Brake Adjustment

Front brake is already assembled on the fork. Default rim width is 28mm.

To ensure brake efficiency and safety, please follow the chart below and use the correct washer and bolt with the corresponding wheel width.

<table>
<thead>
<tr>
<th>Wheel width</th>
<th>Semicircular Washer</th>
<th>Washer</th>
<th>Bolt</th>
</tr>
</thead>
<tbody>
<tr>
<td>more than 20mm</td>
<td>Install</td>
<td>None</td>
<td>14mm</td>
</tr>
<tr>
<td>24-25 mm</td>
<td>Install</td>
<td>2mm</td>
<td>15.7mm</td>
</tr>
<tr>
<td>19-20 mm</td>
<td>Install</td>
<td>4mm</td>
<td>17.7mm</td>
</tr>
</tbody>
</table>

Screw Torque Value Guide

- [J1] Seat post clamp: 5 Nm
- [A3] Alloy stem cap: 2 Nm
- [A1] Stem: Max. 6 Nm
- [B1-B12] Extension bar risers & plate: Max. 6 Nm
- [A5] Stem bolt: 5 Nm
- [C1] Computer mount: 5 Nm
- [E1] Arm pad: 5 Nm
- Bottle cage: 4 Nm
- Saddle clamping: 4 Nm

Fitting trial assembly and final assembly are both recommended to follow torque values when tightening the screws.

Recommended torque value is applicable under most circumstances. Since such information is not specified by DARE, please refer to the sign on the bike or the gadget instruction manuals for details.

Unboxing & Assembly

The DARE EZBOX is a carton which is designed for transportation. Its purpose is to allow the user to transport their bicycle frequently whilst minimising storage space. The packing and storage instructions are detailed on the box itself. (The image is just for reference) Please refer to these instructions to pack the bicycle properly. An EZ-Box wheels can be purchased separately to allow the box to be transported more easily. See more details on www.dare-bikes.com/download.

Once opened you will see that 85% of the bicycle has been assembled (including the rear wheel and main components). The front wheel, seatpost and handlebars are packed separately, and there’s also a tool box within the carton which includes spare hangers, screws, a front wheel quick release skewer, carbon friction paste, a 5NM torque wrench set, bicycle reflectors, some small parts, a DARE Manual and any additionally-purchased products (the Di2 accessories will include a battery charger).

When assembling the bike, it will be easier and quicker to do so with another person. Although it can be done by yourself with a bike rack or the EZBOX.

Each model will have different components. Please refer to the specification on the website.
TAKE OUT THE MAIN BODY OF THE BIKE

1. Take out the tool box and the corrugated paper fixture below, open the toolbox and remove the tools.

2. Remove another corrugated paper fixture on top of the rear wheel, then take the seatpost out (and put it to one side.)

3. Lift the top tube and carefully take out the main body of the bicycle.

4. Position the forks on the ezbox and balance the bicycle so as not to topple. If available, use a bike holder to secure the rear wheel. If not, you can use the corrugated paper fixture as a temporary alternative. (But please be aware that this is not as stable as bike holder.)

Assemble the riser kit

1. Take out risers and washers. Please look up CHART D on p.14 for bolts and screws' lengths.

2. Insert the bolts F1 through the C3 its dented side facing downwards) and handlebar. Note: The C3 is irregular. Ensure that the big side faces forward and small side faces backwards.

3. Place suitable risers base on your fitting data. Please do not forget to insert 3mm washers [G2] between risers.

4. Place 1.5mm washers [G1].

5. When reaching the sufficient height, place 1.5 mm spacers [G1], then place the extension bar clamps [D9, D10] and the arm pad mounts [D7, D8]. Use the No. 5 hex wrench on top and the No. 4 torque wrench on the bottom to tighten the screws and bolts.

6. Install the arm pads [D5, D6].

When lifting the bike, do not loosen the Velcro but keep the wheels and handlebar fixed on the bike to prevent anything falling and becoming damaged.

Do not use any equipment fixed on the main body (frameset) to stabilize the bike. Use an alternative method to fix the seatpost and frameset. For example, corrugated paper seat or ideally another person.

After you assemble your bike, please wrap the high-density foam with the Velcro strap. Place the user manual, 5Nm torque wrench set and other gadgets used to protect the bike inside the tool kit.
Adjust extension bars and tighten the mount bridge [C1].

Paste the arm pads onto the arm pad plates.

Make sure it is stable and fits your personal setting.

ASSEMBLE THE ARM PADS AND EXTENDED PLATES

Take out the extended plates [D5, D6] and screws from the tool box.

Loosen bolts and screws then remove the arm pad mounts [D7, D8]. Add the extended plates [D5, D6] (Letters facing downwards, R on the right hand side and L on the left hand side). Tighten the bolts and screws again.

Use the No. 5 hex wrench and the No. 4 torque wrench to tighten the screws by 5Nm.

Screw the arm pad plates on the corresponding spot on both sides by 5Nm.

Paste the arm pads onto the arm pad plates.
ASSEMBLE THE SEAT POST

1. Take out the seat post clamp [J1] from the accessory box. Please keep the gap of the seat post clamp larger than 1.5mm; otherwise, the seat post might not be properly fastened.

2. Apply little carbon friction grease onto the bottom of the seat post.

3. Firmly press the seat post clamp and insert the seat post.

4. Adjust the seat post height base on your fitting data.

5. Tighten the seat post clamp by 5Nm.

FRONT WHEEL INSTALLATION AND DOUBLE-CHECK

1. Loosen the screws.

2. Pull open the brake cover.

3. Remove front brake quick release on one side.

4. Remove front brake quick release on the other side.

5. Put the front wheel into the fork, and slightly adjust the quick release axis so the fork leg can fit into it.

6. Tighten the quick release.
Attach front brake cover.

Recommended Torque Value

<table>
<thead>
<tr>
<th>DARE products</th>
<th>Frame</th>
<th>Suggested torque value in Nm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water bottle bolts</td>
<td>4.5</td>
<td></td>
</tr>
<tr>
<td>Cable holder screw</td>
<td>1.5</td>
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</tr>
<tr>
<td>BB lower cableguide</td>
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</tr>
<tr>
<td>Chain catcher screw</td>
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</tr>
<tr>
<td>Front derailleur mount</td>
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<td></td>
</tr>
<tr>
<td>Rear derailleur hanger screw</td>
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<td></td>
</tr>
<tr>
<td>TSR front derailleur cable tube</td>
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<td></td>
</tr>
<tr>
<td>Seat post clamp</td>
<td>Seat post clamp screw</td>
<td>5 Nm</td>
</tr>
<tr>
<td>MRIs saddle clamp</td>
<td>15</td>
<td></td>
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<tr>
<td>VSR/TSR saddle clamp</td>
<td>12</td>
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<tr>
<td>Stem</td>
<td>Front cap screw</td>
<td>5 Nm</td>
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<td>Lateral front fork screw</td>
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<tr>
<td>TSR Stem</td>
<td>Carbon fiber stem top cap</td>
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<td>Fork steel screw</td>
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<td>TSR handlebar</td>
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<td></td>
<td>Aero bar screw</td>
<td>5 Nm</td>
</tr>
<tr>
<td></td>
<td>Computer mount</td>
<td>3 Nm</td>
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<table>
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<td>Shift cable stop</td>
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<td>Front derailleur hanger mount</td>
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<td>Brake shoe screw</td>
</tr>
</tbody>
</table>

⚠️ Suggested torque value is applicable under most circumstances. Since such information is not specified by DARE, please refer to the sign on the bike or the gadget instruction manuals for details.
Carbon Fiber Bike Statement

1. Carbon fiber silk is a type of polymer fiber made from artificial chemical fiber with higher than average carbon content and manufactured via series of rigorous and complex processes such as drawing, oxidation, carbonization and graphitization inside a furnace.

2. The carbon fiber used to manufacture a DARE bike is composed of a carbon fiber silk with high polymer resin which gives it a sticky quality that enables layers to be stuck to one another. After the hot molding process, its tensile strength can be up to 7~9 times stronger than an equivalent made of steel but its compressive elastic modulus is also higher than steel. Moreover, the strength of aerospace high-rigidity high-modulus carbon fiber is yet higher with their weight being only one quarter of a steel equivalent.

3. Carbon fiber is a low-density material and hence light, so it is ideal for use in the production of bike frames and associated products. Also, the rigidity and strength of these products can be enhanced at a material level by using different permutations and stacked angles of carbon fibers. DARE uses computer processing to aid in the designing and analysis of permutation, layup, and strength of carbon fiber material. Combined with the experience gained through years of manufacture and rigorous testing, DARE has developed both a light and sturdy high-quality product.

4. The assembly and maintenance of carbon fiber frames is completely different from those of steel bikes or aluminum ones. DARE strongly advises that you only use DARE-authorized bike service professionals.

5. The physical properties of carbon fiber and metals are different. Under normal usage and without inappropriate internal stress or external impact, the material fatigue of carbon fiber bikes is much lower than those of aluminum and steel bikes. However, when a carbon fiber bike suffers excessive internal stress, external impact, or poor packaging when in transit, it is more likely to crack than bend. Such cracks may be invisible to the naked eye initially but are likely to expand through continued bike use, which will of course endanger the bike rider’s safety. To prevent any such accidents, please return the bike to the original dealer for a professional inspection, according to the maintenance schedule and plan in the instruction warranty manual.

6. All lightweight carbon fiber frame tubing is very thin. Inappropriate paint spraying may cause surface damage during the removal of the original paint. As such, re-spraying is strongly discouraged. Such re-spraying of any part of the bike will invalidate the warranty and DARE will bear no responsibility for any associated damaged.

Warranty Terms & Conditions

WARRANTY LIFETIME

The warranty is limited to the defective goods direct from the manufacturer and is only valid for the initial owner of the bike. As such, the warranty is not transferred upon sale of the bike.

1. The original warranty period is three years from the date of receipt (36 months). The warranty period will be extended to 6 years (72 months) if the customer completes the online registration within 30 days of the date of delivery.

2. If any product manufactured by DARE is deemed defective and falls within the remit of the terms and conditions, it may be repaired or exchanged. If such a product has been discontinued, it will be replaced by a similar value product.

*If a non-DARE product is deemed defective please contact to product’s suppliers directly.

3. Please store your warranty card, receipt and the proof of purchase in a safe place.

4. DARE maintains the right to make the final decision regarding fixing, changing or replacing a defective item.

5. Additional services such as bike maintenance and shipping are not included in the warranty.

WARRANTY CLAIMS

1. When progressing a warranty claim the following information is required: proof of purchasing, serial No., photos of the bike and the damage part. Email this information to the DARE SERVICE MAIL-BOX: service@dare-bikes.com. We will reply to you as soon as possible.

2. The warranty lifespan will stay the same regardless of any changes made to the product.

3. If a product is replaced under warranty the defective (original) will belong to DARE.

CRASH AND REPLACEMENT PLAN

Register your bike via www.dare-bikes.com within 30 days of the date of your purchasing to become part of our “Crash and Replacement Plan”. This plan is valid to the original purchaser for 3 years from the date of purchase as shown on your receipt. Please ensure that all details submitted are correct. In the event of an accident or crash such damage may occur to the frame/fork which would make the bicycle unfit to ride. Any such damaged incurred which is excluded from the warranty terms and conditions can be covered by our Crash and Replacement Plan. For a special price* we will offer to exchange the same or similar product (only DARE frames, forks, handlebars, and seatposts are covered by the plan and non-DARE products such as wheels, derailleurs and saddles etc. are excluded). *Check out the official DARE website: www. dare-bikes.com.

Please contact us by email and include details of the damage to your bicycle with photographic evidence. DARE will then inform you how to proceed with the Crash and Replacement Plan after evaluating your information.
If you find any damage to your purchases after unpacking your shipment, please retain the original packaging and do not attempt to assemble or ride the bicycle. Contact DARE customer services. Upon confirmation from DARE that free return of the bike must be made within 7 days, you will have the right to an exchange or refund. After 7 days, the right to an exchange or refund is forfeited and DARE will have the right to decide the course of any future action.

MODIFICATION PERMISSIONS

DARE maintains the right of cancellation or revision of the Crash and Replacement Plan at any time without personal notification. Any such notifications can be found on the official website at www.dare-bikes.com.

THE FOLLOWING ITEMS ARE EXCLUDED FROM THE CRASH AND REPLACEMENT PLAN:

1. Consumable components including but not limited to: tires, brake pads, brake cables, gear cables, handlebar grips, sprockets, chains, freewheels, wheel rims, hubs, and so on.

2. Those without a proof of purchase date or receipt.

3. Those DARE items which are not covered by the warranty period.

4. Those with an indecipherable or incorrect model and/or serial number.

5. Those with a serial number that has been removed or altered.

6. Those which have been operated or maintained incorrectly as determined by the relevant instruction manual.

7. Those which have been subject to improper cleaning agents or incompatible accessories.

8. Those which have been modified or changed compared to the original specification, painting or parts.

9. Those which generate noise during rotation but which does not influence its function.

10. Those used for renting or frequently lending to other riders.

11. Those which naturally fade and those which suffer from the peeling of metal surfaces or plastic parts, due to improper storage.

12. Those with appearance defects after the 7-day appearance warranty has expired (free return within 7 days).

13. Those with damage or failure caused by the following:

   - Man-made damage, negligence, abuse and abnormal uses.
   - Improper assembly (eg. Improperly using the wrench), maintenance or repair by a non-authorized DARE store.
   - Disassembling components recklessly or carelessly and/or using non-original or modified parts.
   - Surface colour fading or corrosion of metal surfaces due to the passage of time or UV radiation.
   - Repainted (in part or full) products.
   - Natural disasters, such as earthquakes, typhoon, floods, fires, and so on.
   - Accidental collisions (improper carriage, traffic accidents, impacts, shipping damage, or incorrect usage, etc.)
   - Overloading
   - Exhaust, chemicals, guanos, salt corrosion, and so on.
   - Consumable components not being maintained and/or replaced on time.
   - Use of the bicycle in any unsuitable environment or during competition and/or commercial activities that include aggressive/reckless handling.
   - Exceeding the minimum insertion of the seatpost, resulting in deformation and damage to the frame.

14. DARE will charge for any component and associated labor during the repair process if the problem is deemed unrelated to any quality issue.

15. DARE will charge a fee for non-DARE products that require repair or replacement. A quote for such work will be provided beforehand.