



TSR_{IF} 2023

Assemble Parts & Cable Guide

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List Of Assemble Parts

A Stem parts

A1	Stem fixation	1
A2	Steerer clamping	1
A3	Stem cap screw M5*30*26.5mm	1
A4	Headset bearing	1

B Extension bar kit

B1	Armrest pad(L)	1
B2	Armrest pad(R)	1
B3	Armrest plate(L)	1
B4	Armrest plate(R)	1
B5	Armrest angled mount	2
B6	Extension clamp angled mount	2
B7	Adjustable Angled Riser (L)	1
B8	Adjustable Angled Riser (R)	1
B9	Extension clamp	2
B10	Extension clamp bridge	1
B11	Extension computer mount	1

C Extension bar riser bolts

C1	Bolt M6*82mm	4
C2	Bolt M6*52mm	4

D Extension bar screws

D1	Flat screw M6*12*8mm	6
D2	Flat screw M6*16*12mm	4
D3	Round screw M6*23*20mm	4
D4	Round screw M6*33*30mm	4
D5	Round screw M6*43*40mm	4
D6	Round screw M6*53*50mm	4
D7	Socket head cap screw M5*25*20mm	4
D8	Round screw M5*14*11mm	2

E Extension bar adjustment kits

E1	Washer(1.5mm)	4
E2	Washer(3mm)	28
E3	Basebar oval plate	2
E4	Riser(5mm)	8
E5	Riser(20mm)	4
E6	Riser(30mm)	2

F Seat post kits

F1	Seatpost wedge	1
F2	Rubber plug	1

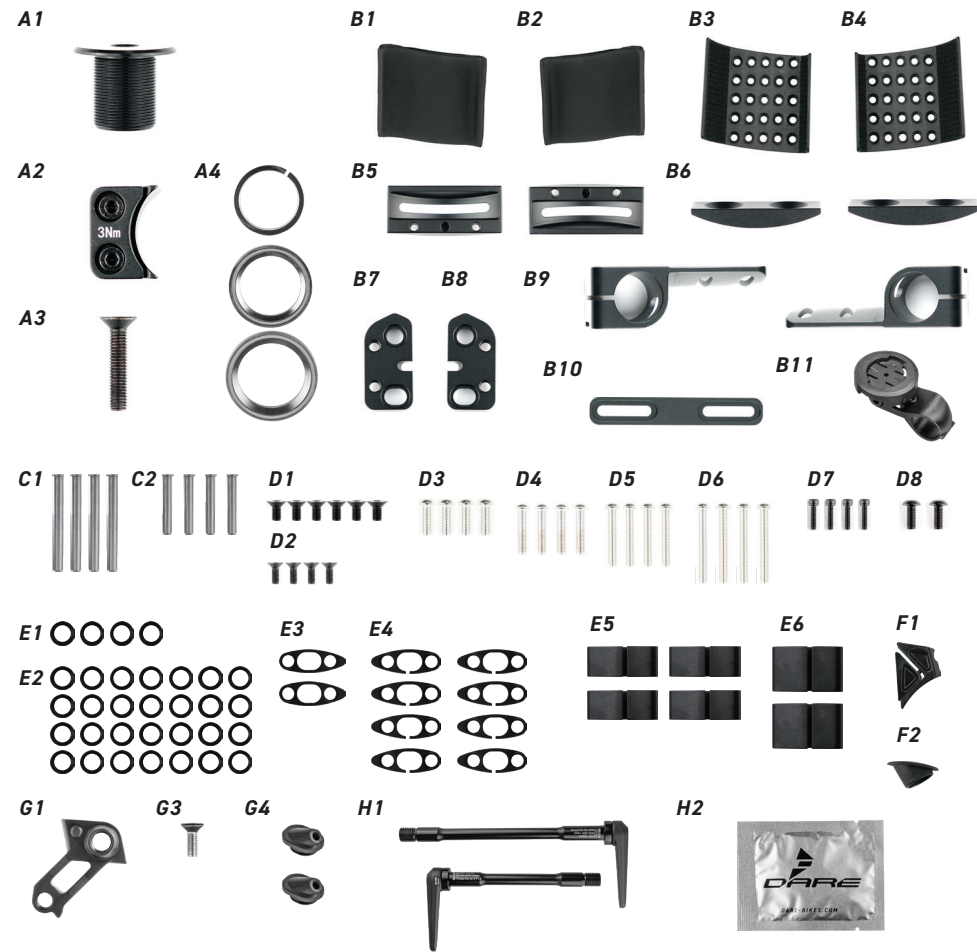
G Rear hanger

G1	Direct mount hanger	1
G2	Standard hanger (Assembled)	1
G3	Flat screw M4*12*8mm	1
G4	Di2 cable rubber plug	2

H Others

H1	DARE thru axle	1
H2	Carbon friction paste	1

Assemble Parts



Assembly Box Parts

Plastic box

B11	A1 A3	G4	E1 E2	G1 G3	F1 F2
A4	A2	D1	B7 B8	D4	D3
E6	E5	E4	E3	D5	D6
B9 D7	B10 D8	B5 B6	D2	C1 C2	

Portable tool bag

H2 H3	
B1 B2	B3 B2
H1	

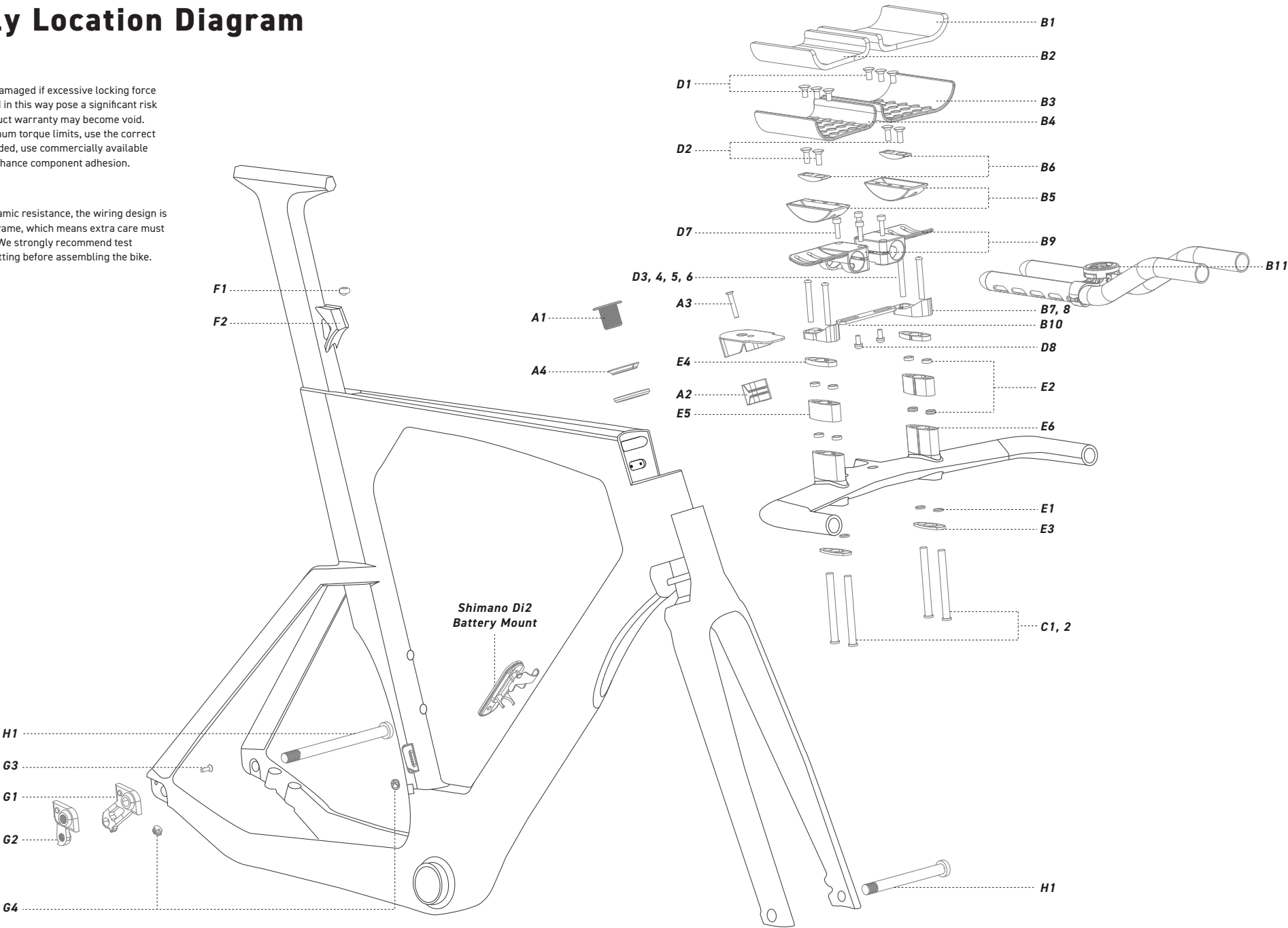
Assembly Location Diagram

Note:

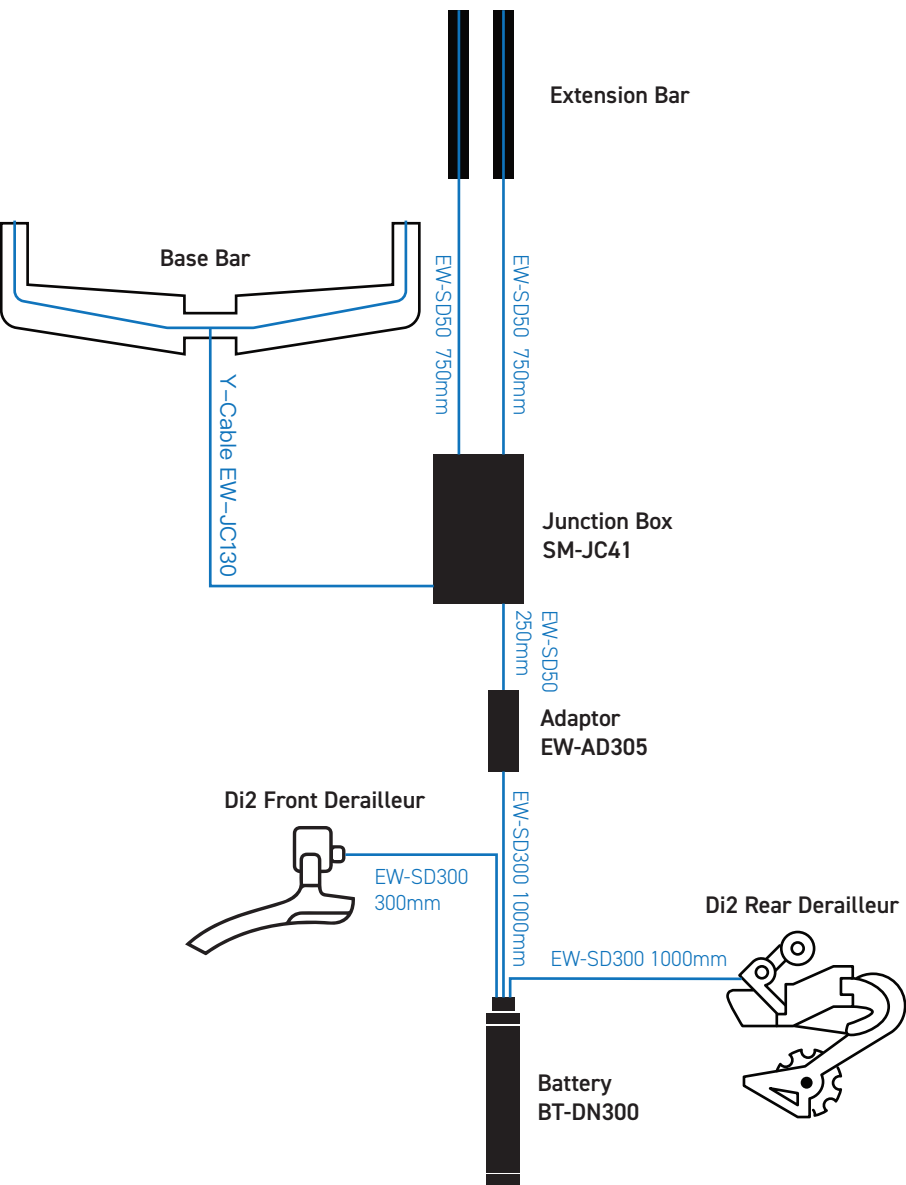
Carbon fiber parts can be damaged if excessive locking force is applied. Damages caused in this way pose a significant risk during riding, and the product warranty may become void. Please adhere to the maximum torque limits, use the correct torque wrench, and, as needed, use commercially available installation lubricants to enhance component adhesion.

Note:

In order to reduce aerodynamic resistance, the wiring design is fully concealed within the frame, which means extra care must be taken during assembly. We strongly recommend test assembly and completing fitting before assembling the bike.



Shimano Di2 Cable Guide



Cable Route Map (Shimano Di2)

